

Customer : _____

Attention : _____
Your ref. No. : _____
Your Part No. : _____

No. _____
Date : _____

SPECIFICATIONS

ALPS ;

RK27112MC009A
MODEL: (10kA x 2)
Spec. No. : 4K272AMS-1
Fig.No. : K272AMC002

REMARKS:	
MARKING	
ON ALL UNITS	
DATE CODE	
RESIST, VALUE	
TAPER	
TRADE MARK	
JAPAN	
FURNISH PACKAGE	
NUT	1
WASHER	1



ALPS ELECTRIC CO., LTD.

HEAD OFFICE
1-7, YUKIGAYA-OHTSUKA-CHO,
OHTA-KU, TOKYO 145 JAPAN

DSG'D T. Yamaguchi

APP'D M. Sato

ENG. DEPT. WAKUYA DIVISION

CLASS.NO.	TITLE	SPECIFICATIONS
	Feature	This is a potentiometer with D.C. magnet motor and it is adjustable by both manual shaft and motor.
	Temperature for operating and storage	1. Dimensions : See attached drawing 2. Operating temperature : -10 °C ~ +70 °C 3. Storage temperature : -20 °C ~ +80 °C 4. Motor : D.C. magnet motor (With 6V Disk Varistor)
	Mechanical specifications	1. Operation : manual operation and motor drive 2. Total rotational angle : 300° ± 5° 3. Rotational speed : 12 ± 3 sec/300° (at 3V D.C. applied to motor) 4. Direction of rotation : C.W. rotation at normal polarity. (When the potentiometer is looked at from the shaft side.) 5. Mechanical noise : Continuous, monotonous, not unpleasant sound to be heard. To be mutually discussed when questionable. 6. Rotational torque : 150 ~ 450 gf·cm 7. Stopper strength of shaft with manual operation : 9 kgf·cm min. with motor drive : Shaft must be slipped at the both ends of manual rotation. 8. Bushing nut tightening strength : 15 kgf·cm min. (Pay attention otherwise the strength may not be assured.) 9. Push / pull strength : No damages with an application of push or pull force 10 kgf for 10 sec. 10. Resistance to soldering heat : After soldering there shall be no evidence of poor contact between resistance element and terminals, or any physical damage as a result of the test. The terminal of the potentiometer less than 350 °C and within 5 sec. The terminal of the motor less than 350 °C and within 2 sec.

CLASS.NO.	TITLE	SPECIFICATIONS								
	Electrical specifications	1. Total resistance : Nominal total resistance ± 20% (10kΩ ≤ R ≤ 2MΩ) 2. Maximum operating voltage : 30V A.C. 3. Resistance taper : See taper figure 4. Maximum attenuation level at full C.C.W. position :								
		<table border="1"> <thead> <tr> <th>Total resistance</th> <th>Attenuation level</th> </tr> </thead> <tbody> <tr> <td>R ≥ 100kΩ</td> <td>100 dB min.</td> </tr> <tr> <td>100kΩ > R ≥ 50kΩ</td> <td>90 dB min.</td> </tr> <tr> <td>50kΩ > R ≥ 10kΩ</td> <td>80 dB min.</td> </tr> </tbody> </table>	Total resistance	Attenuation level	R ≥ 100kΩ	100 dB min.	100kΩ > R ≥ 50kΩ	90 dB min.	50kΩ > R ≥ 10kΩ	80 dB min.
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50kΩ > R ≥ 10kΩ	80 dB min.									
	5. Insertion loss at full C.W. position : 0.1 dB max. (Measures between R1&2 (from 1-2 and 1-3 (from 1-3 and 1-4))									
	6. Gang error :	<table border="1"> <thead> <tr> <th>Total resistance</th> <th>Gang error</th> </tr> </thead> <tbody> <tr> <td>R ≥ 50kΩ</td> <td>3 dB max. between -70 dB less than -60 dB 2 dB max. between -60 dB ~ 0 dB</td> </tr> <tr> <td>50kΩ > R ≥ 20kΩ</td> <td>3 dB max. between -60 dB less than -40 dB 2 dB max. between -40 dB ~ 0 dB</td> </tr> <tr> <td>20kΩ > R ≥ 10kΩ</td> <td>3 dB max. between -60 dB ~ 0 dB</td> </tr> </tbody> </table>	Total resistance	Gang error	R ≥ 50kΩ	3 dB max. between -70 dB less than -60 dB 2 dB max. between -60 dB ~ 0 dB	50kΩ > R ≥ 20kΩ	3 dB max. between -60 dB less than -40 dB 2 dB max. between -40 dB ~ 0 dB	20kΩ > R ≥ 10kΩ	3 dB max. between -60 dB ~ 0 dB
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	7. Sliding noise : Less than 47mV measured by JIS C 6443. (Neglected a pulsive noise at the C.W. and C.C.W. ends of position.)									
	8. Insulation resistance	Potentiometer section : More than 100MΩ at 500V D.C. Motor section : More than 1MΩ at 100V D.C.								
	9. Withstand voltage	Potentiometer section : 500V A.C. for 1 minute. 10. Supply voltage of motor : 2~6V D.C. 11. Rated voltage for Motor : 3V D.C. 12. Motor current (at 3V applied to motor)								
		Normal operation : 100mA max. Slipping operation : 150mA max. at both ends : 150mA max.								
	Endurance specifications	1. Rotational life : 15,000 cycles min.								

15A

A

DATE: Aug 31, 70
APPR: [Signature]
CHKD: [Signature]
DESIGN: [Signature]

ALPS ELECTRIC CO., LTD.

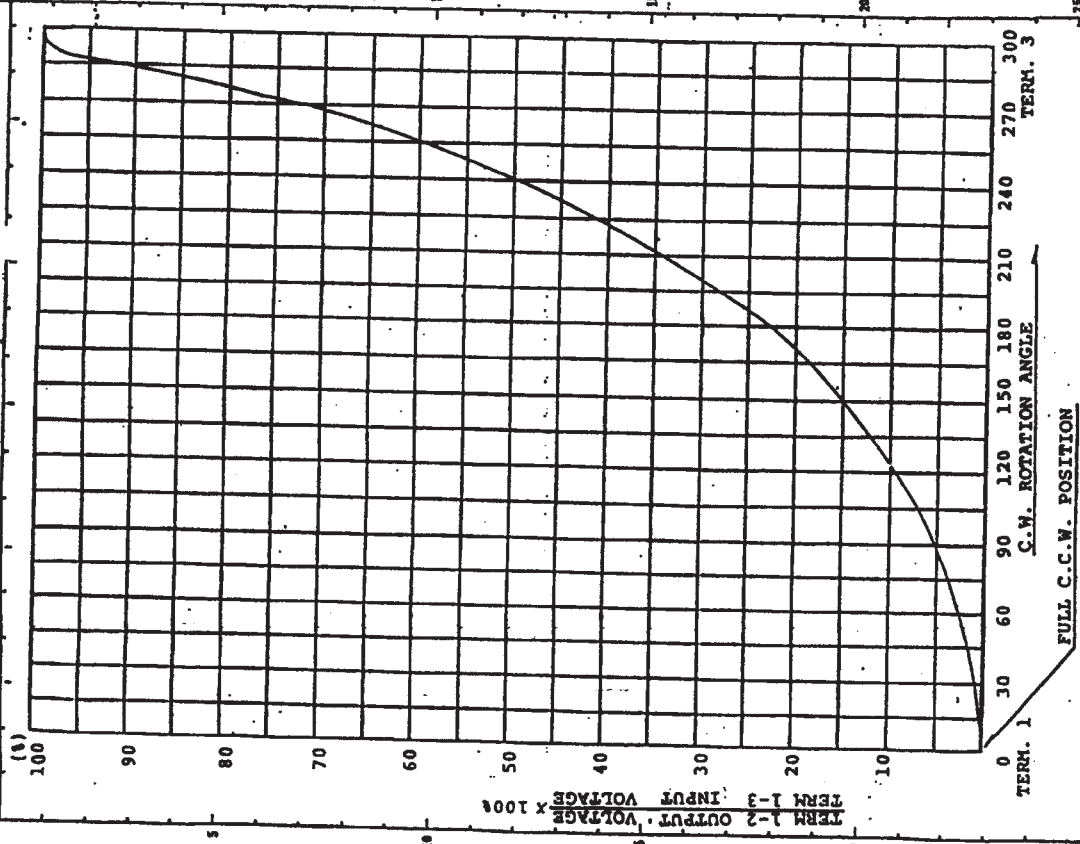
DOCUMENT NO. 4K272AMS-1

(電機・仕掛機部) WT206 A.1 43.7 2.000 冊

CLASS.NO.	TITLE	SPECIFICATIONS
	Note	<p>1.The standard test shall be subject to a temperature from 5 °C to 35 °C and relative humidity from 45% to 85%. Test shall be done under environmental requirements of a temperature of 20' ± 2 °C and relative humidity of 65 ± 5% if a decision is in question.</p> <p>2.Notice on motor</p> <p>1)Motor terminals shall not be bent more than twice.</p> <p>2)Soldering to the motor terminals shall be within a few second, not to cause the transformation of terminal base plastics. And, avoid that the flux flows into the motor. Pay special attention to the terminals when they are wave soldered.</p> <p>If the flux flows into the motor, it may cause a poor contact.</p> <p>3)Motor terminal should not be pressed inside the motor. It may cause a poor contact in the motor.</p> <p>4)Pay attention that a piece of iron and an alien substance are not crept into the motor.</p> <p>5)In operation, temperature around the motor produce an effect on the performance and life. Pay special attention in high temperature and humidity. Storage in high temperature and humidity, and in corrosive gas, shall be avoided.</p> <p>6)In case, using the adhesive agent and the seal agent etc.for fit up, make sure that there is no generation of the harmful gas for motor.(including all chemicals around the motor.) Pay special attention to cyanogen system adhesive agent and organically system silicone.</p>

CLASS.NO.	TITLE	SPECIFICATIONS
	3.Power supply	<p>Regulated D.C. power supply shall be used. (ripple to be 1% max.)Motor terminal shall not be connected with fixed resistors in series. And supply current is to be 350mA min.</p> <p>4.Knob</p> <p>The material of the knob shall be insulation material. As potentiometer is not grounded, conductive material of the knob may cause a earth noise.</p> <p>5.The items except above mentioned items shall meet or exceed JIS C 6443.</p>

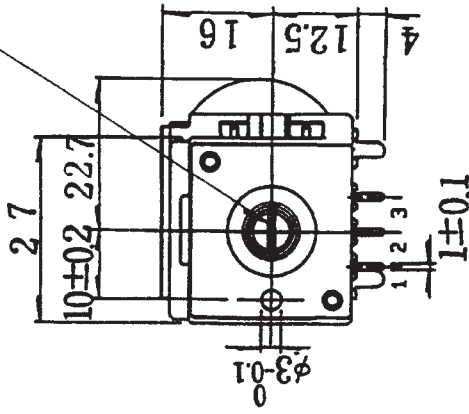
STATUS	DATE	APPR.	CHKD.	ISSCD.	TITLE
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					APPR. BY: [Signature] ISSCD. DATE: Apr. 16 '60
					CHKD. BY: [Signature] DOCUMENT NO.



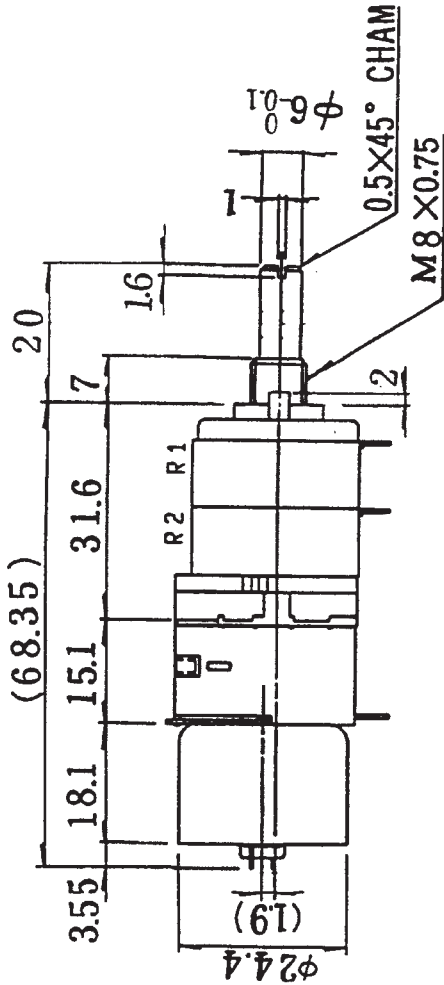
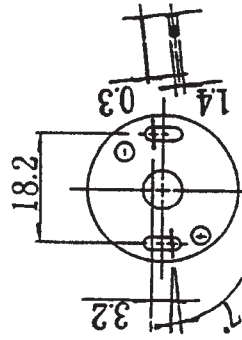
At 180° C.W shaft rotation from full C.C.W position voltage percent shall fall within the limits of 15~30 percent.

DATE	APPR.	CHECK	DESIGN	NAME
Aug 31 '55	M.L.	J.K.	S.S.	RESISTANCE TAPER
				HSA 02

スリ割角度は任意とする。
SHAFT SLOT IS OPTIONAL ANGLE



背面図
BACK VIEW



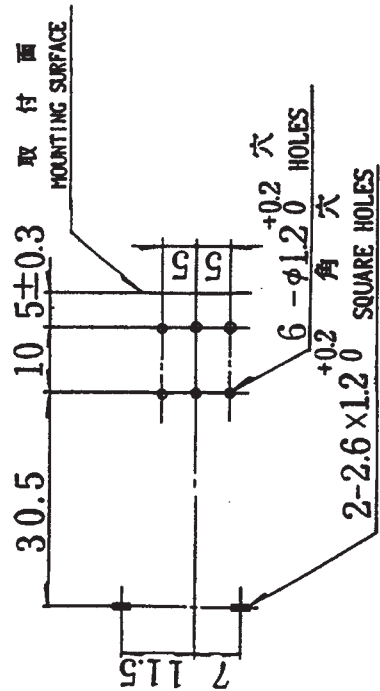
取付寸法図 許容差±0.1

P.W.B. MOUNTING DETAIL

TOLERANCE ± 0.1

VIEWED FROM MOUNTING SIDE

挿入側より



許容差の指定なき寸法の公差	
TOLERANCES UNLESS OTHERWISE SPEC	
BASIC DIMENSIONS	TOLERANCE
L ≤ 10	±0.3
10 < L < 100	±0.5
100 ≤ L	±0.8
角度 ANGULAR DIMENSION	±5°

PART NO.	NAME	MATERIAL NAME & CODE	FINISH
ALPS ELECTRIC CO., LTD.			
		UNIT mm	SCALE :
SYMB	DATE	APPD.	CHKD.
		W設1 '90.5.19	設8 '90.5.18
		日下	菅原
		DSGD.	TITLE 27形1軸2速 モータ駆動ボリューム組立図
			DOCUMENT NO. K272AMC002

FOR